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Critical review on *Naga Bhasma*

Shippy Gupta¹, S.M. Parhate², Anju Chandrakar³, Hempushpa Sahu⁴

^{1,4}Post Graduate Scholar, Dept. of Rasa Shastra & Bhaishajya Kalpana, Shri N.P.A. Govt. Ayurved College, Raipur, Chhattisgarh, India.

²HOD & Professor, Dept. of Rasa Shastra & Bhaishajya Kalpana, Shri N.P.A. Govt. Ayurved College, Raipur, Chhattisgarh, India.

³Lecturer, Dept. of Rasa Shastra & Bhaishajya Kalpana, Shri N.P.A. Govt. Ayurved College, Raipur, Chhattisgarh, India.

ABSTRACT

Rasa Shastra in *Ayurveda* focuses on metals and minerals categorized as *Rasa*, *Maharasa*, *Uprasa*, *Dhatu*, *Ratna*, *Visha*, etc., and is valued for its potent therapeutic effects compared to herbal drugs. *Naga*, a type of *Putiloha* in *Dhatu Varga*, is utilized for medicinal purposes to treat various ailments like Diabetes, Obesity, Joint issues, eye and skin conditions, and Anemia. The process of drug preparation explained in *Rasa Shastra* involves *Samskara*, which alters the characteristics of the drugs. The purification process, known as *Shodhana*, must be done on all medications before they are used in any mixture or undergo further processes like *Jarana* and *Marana*. In the field of *Rasa Shastra*, *Jarana* can be seen in various forms such as *Parada Samskara*, *Gandhaka/Bali Jarana*, and *Putilohas Jarana*. This article examines *Jarana* of the *Putiloha*. The preparation of *Bhasma* is a multistep and intricate process. The steps vary significantly depending on the type of herbal, metallic, or mineral media used in the *Marana* process. *Naga* (Lead) was grouped with heavy metals such as mercury, arsenic, and cadmium. Its exposure can result in neurological disorders and issues with other body systems. *Naga Bhasma* is a preparation that includes Lead as its main ingredient. Lead and its compounds are harmful to human health. The presence of unique healing qualities in *Naga Bhasma* suggests that the *Ayurvedic* procedures used in its creation result in significant transformations in *Naga*. These processes eliminate its toxicity and add exceptional medicinal properties to *Naga Bhasma*.

Key words: *Naga*, *Shodhana*, *Marana*, *Naga Bhasma*.

INTRODUCTION

The use of metals and minerals for medicinal purposes were common even during prehistoric times, though it was not widely practiced. The literature also indicates that in the past, these metals were commonly used in the *Lohavad* (converting lower metals to higher metals). The more appropriate medicinal forms emerged following the advancement of *Rasashastra*. *Dhatu Varga* is categorized into three main divisions

which are *Shuddha Loha*, *Puti Loha*, and *Mishra Loha*.^[1] *Naga* is one of the metal in *Putiloha* has a lower melting point compared to other metals and emits a bad smell when melted. *Naga Bhasma*, derived from Lead metal, is a remarkable *Ayurvedic* remedy used for ailments like Diarrhoea, enlarged spleen, and Diabetes.^[2] The therapeutic effectiveness of *Naga Bhasma* varies depending on how it is prepared. For example, *Naga Bhasma* prepared by *Bhavana* with *Ahiphena* (*Papaver somniferum*) juice has more aphrodisiac properties,^[3] while the one made from *Manashila*, *Gandhaka*, and *Vasa* is better for skin issues.^[4] This paper aims to explore the various preparation methods of *Naga Bhasma*, including its synonyms, historical background, therapeutic qualities, different *Shodhana* and *Marana* methods according to different texts, and examination of safety and toxicity aspects.

Origin of *Naga*

According to mythological beliefs, after seeing the beautiful daughter of the snake king "*Bhogi*", the semen of the *Vasuki* snake was ejaculated which came to be known as *Naga*.^[5]

Address for correspondence:

Dr. Shippy Gupta

Post Graduate Scholar, Dept. of Rasa Shastra & Bhaishajya Kalpana, Shri N.P.A. Govt. Ayurved College, Raipur, Chhattisgarh, India.

E-mail: shippygupta.0202@gmail.com

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Synonyms

SN	Synonyms	References
1.	<i>Sisa</i>	Ch. Chi. 7/85
2.	<i>Kutilla, Phana</i>	<i>Ra.M. 1/64,8/8</i>
3.	<i>Ahi, Phani</i>	<i>R.H.T.5/50, 16/27</i>
4.	<i>Naga, Sisaka, Sisa, Yogeshta, Jada, Radanga, Uranaga, Tiraka, Paripishtaka</i>	<i>Vasvarajiyama</i>
5.	<i>Bhujanga</i>	<i>Rasarnava 7/96, Ra.S.S.1/291</i>
6.	<i>Sisaka, Jada, Sheet, Yavaneshta, Bhujanga, Bhogishta, Naga, Uranga, Kuvanga, Paripishtaka, Krishnayasa, Pakshamatara</i>	<i>A.K.V. 6/17-18</i>
7.	<i>Sisaka</i>	<i>R. Ch. P-105</i>
8.	<i>Naga, Sisa, Vabhra, Yogeshtha, Naganamkam</i>	<i>A.P. 3/185</i>
9.	<i>Sisaka, Shishaka, Sisa, Nagaka, Naganamkam, Kuvangaka, Kuranga, Sindoorkarana</i>	<i>R.T. 19/1</i>
10.	<i>Naga, Sisaka, Yogeshata, Vapra, Naganamkam</i>	<i>Rasamrita 3/101</i>
11.	<i>Naga, Sisaka, Sisa, Vradhra, Yogeshata, Vapra, Kuvanga, Kuranga, Dwirada, Sarpanamkam</i>	<i>R.J.N.(P-120)</i>

Vernacular names**Sanskrit name** - Naga**Hindi name** - Sisa**English name** - Lead**Latin name** - Plumbum**Physical properties of Lead metal****Symbol** - Pb**Atomic No.** - 82**Atomic weight** - 207.22**Hardness** - 1.5**Specific gravity** - 11.3**Melting point** - 326°C**Boiling point** - 1524°C**Types of Naga**

SN	Types	Reference
1.	One type	<i>Rasarnava</i> ^[6]
2.	Six types	<i>Arkaprakash</i>
3.	Two types a) <i>Kumara</i> - used for therapeutic purpose b) <i>Samala</i>	<i>Rasachandanshu</i> , ^[7] <i>Brihada</i> <i>Rasarajasundara</i> ^[8]

Grahya Lakshana of Naga according to different Rasagrantha

SN	Grahya Lakshana	References
1.	<i>Guru, Drutadravama, Mridu, Mahabharam</i>	<i>Rasarnava 7/11</i>
2.	<i>Chedekrishnam, Drutadravama, Putigandham, Krishnavarna Bahiha, Mahabharam</i>	<i>A.K.V. 6/20</i>
3.	<i>Guru, Chedekrishnam, Drutadravama, Putigandham, Krishnavarna Bahiha, Chedekrishnam, Drutadravama, Krishnavarna Bahiha</i>	<i>R.P.S.4/96</i>
4.	<i>Guru, Chedekrishnam, Putigandham, Krishnavarna Bahiha</i>	<i>Ra.S. (P-83)</i>
5.	<i>Galitama Gahanopamama</i>	<i>Ar. P. 10/27</i>
6.	<i>Guru, Chedekrishnam, Drutadravama, Putigandham, Krishnavarna Bahiha, Mahabharam</i>	<i>R.R.S.5/170</i>
7.	<i>Guru, Chedekrishnam, Drutadravama, Putigandham, Krishnavarna Bahiha,</i>	<i>Rasamrita 5/102</i>

8.	Guru, Snigdha, Mridu, Drutadravama	R.T. 19/2
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Agrahya Lakshan of Naga

The *Naga* which exhibits a whitish external surface, which is light in weight, when cut has no shiny inner part, which is dirty and melts with difficulty; such *Naga* should not be selected for pharmaceutical or therapeutic use.^[9]

Necessity of Naga Shodhana

Internal administration of impure or improperly purified *Naga* in any form causes *Prameha Roga*, *Kshaya Roga* and *Kamla Roga*,^[10] ruining beauty of the body, swelling, skin diseases, joint pain, paralysis, *Anaha*, Gout, Inactivity in the arms^[11] etc. Therefore, the *Naga* has to be properly purified before taking it for incineration and eventually internal administration.

Naga as heavy metal^[12]

Heavy metals are essentially chemical elements with a specific gravity of five times of water. Heavy metals, which are commonly responsible for harm, are often found in concentrations. Mercury, Arsenic, Lead, Cadmium, and Thallium can cause harm to people when environmental pollution occurs from different sources. Heavy metal toxicity occurs when there is an overabundance of those metals in the body. These metals cannot be metabolized in the body, as a result they tend to accumulate in tissues and disrupt the normal functions.

Shodhana of Naga

Shodhana (purification) is necessary for every drug before taking it for adding in any compound or before subjecting it for further procedure.

Two types of *Naga Shodhana* are described

1. Samanya Shodhana of Naga

Melting the *Putiloha* like *Naga*, *Vanga* then quenching it 3 or 7 times in *Taila* (oil), *Takra* (buttermilk), *Kanji*, *Go-mutra* (Cow urine) and *Kulattha Kwatha* respectively is called *Samanya Shodhana* of *Naga*. The order of the *Shodhana media* may vary depending on the various *Rasagrantha*.

Naga Samanya Shodhana according to different Rasagrantha

S N	Type of procedure	Shodhana Media	No. of procedures	Reference
1.	<i>Bhavana</i>	<i>Snuhi Kshira</i> , <i>Arka Kshira</i> , <i>Surana Kanda</i> , <i>Chitraka</i> , <i>Gunja</i> , <i>Karanja</i> , <i>Dhatura</i> , <i>Ashwagandha</i> <i>Mula</i> , <i>Mahisha</i> <i>Takra</i>	--	<i>Rasarnava</i> 7/116-117
2.	<i>Dhalana / Nirvapa</i>	<i>Taila</i> , <i>Takra</i> , <i>Kanji</i> , <i>Go-</i> <i>Mutra</i> , <i>Kulattha</i> <i>Kwatha</i>	3	Sha.M. 11/2-3
3.	<i>Dhalana / Nirvapa</i>	<i>Taila</i> , <i>Takra</i> , <i>Go-mutra</i> , <i>Kulattha</i> <i>Kwatha</i> , <i>Kanji</i>	7	R.Chan.P. 2/437-439, R.M.5/2-3
4.	<i>Dhalana / Nirvapa</i>	<i>Taila</i> , <i>Takra</i> , <i>Go-mutra</i> , <i>Kanji</i> , <i>Kulattha</i> <i>Kwatha</i>	7	S.Y.S.(P- 156), R.S.3/185, R.R.S. 5/12- 13, Ra.Chi. 6/3-4, R.S.S 1/254-255, <i>Rasamrita</i> 3/4-6, R.P (P-76)
5.	<i>Dhalana/N irvapa</i>	<i>Taila</i> <i>varga</i> , <i>Takra Varga</i> , <i>Dhanya</i> <i>Kwatha</i> , <i>Mutra</i> <i>Varga</i> , <i>Madya</i> <i>Varga</i> , <i>Katuka</i> <i>Rasa</i> , <i>Amla</i> <i>Varga</i> , <i>Pushpa</i> <i>Varga</i> , <i>Rakta</i> <i>Varga</i> , <i>Phala</i> <i>Varga</i> , <i>Kshira</i> <i>Varga</i> , <i>Arka</i> <i>Varga</i>	10	<i>Arkaprakas</i> h10/2-4
6.	<i>Dhalana/N irvapa</i>	<i>Triphala</i> <i>Kwatha</i> ,	7	B.R.R.S (P- 80)

		Kumari Swarasa, Hasti Mutra		
7.	Dhalana/Nirvapa	Kanji, Takra, Kulattha Kwatha, Gomutra, Taila	3	R.T.15/4-6

2. Vishesha Shodhana of Naga

By melting the *Putiloha* like *Naga*, *Vanga* then quenching it 3 or 7 times in their specific *Shodhana* liquid media is called *Vishesha Shodhana* of *Naga*. The *Shodhana media* may vary depending on the various *Rasagrantha*.

Naga Vishesha Shodhana according to different Rasagrantha

SN	Type of procedure	Shodhana Media	No. of procedures	Reference
1.	Bhavana	Gauri Phala, Kshurak, Haridra, Tumberu, Mallika Kshara, Palash Kshara, Apamarga Kshara, Kulishdruma Kshara	7	Ra. M.1/164-165, Rasarnava 7/113-115, A.K.V. 6/21
2.	Dhalana / Nirvapa	Arka Kshira	7	S.Y.S. (P-55)
3.	Dhalana / Nirvapa	Nirgundi Mula Churna, Arka Kshira, Nirgundi Swarasa/Kwatha	7	Vasavarajiyam (P-806)
4.	Dhalana / Nirvapa	Nirgundi Mula Churna, Nirgundi Swarasa	-	A.K.V. 6/22-23
5.	Dhalana / Nirvapa	Mahisha Asthi Churna, Mahisha Mutra	-	A.K.V. 6/24
6.	Dhalana / Nirvapa	Nirgundi Swarasa, Haridra Churna, Nirgundi Mula Churna, Renuka	3	Ra.Chu. 14/140, Rasamrita 5/103

7.	Dhalana / Nirvapa	Hasti Mutra, Hasti Asthi Churna	-	Rasarnava 7/112
8.	Dhalana / Nirvapa	Tailadi, Arka Kshira	7	Ra. Chi. 6/6
9.	Dhalana / Nirvapa	Nirgundi Swarasa, Haridra Churna	7	R.P.S. 4/97
10.	Dhalana / Nirvapa	Nirgundi Mula Twaka Churna, Renuka Bija Churna, Haridra Churna, Nirgundi Swarasa	3	R.R.S.5/172-173
11.	Dhalana / Nirvapa	Arka Kshira	3	Ra.P. 16/6, Ra.S.S.1/283, Sha.M. 11/4, R.J.N. (P-105), B.R.R.S.(P-80), Ra.B. 4/133,
12.	Dhalana / Nirvapa	Arka Kshira / Arka Patra Swarasa	3	R.M.5/38
13.	Dhalana / Nirvapa	Arka Kshira / Nirgundi Swarasa	3	R.Chi.2/560-561

Marana of Naga

Marana of *Putiloha* is divided into two stages-

1) Jarana of Naga

Putiloha are metals that possess a low melting point and they include *Naga* (Lead), *Vanga* (Tin) and *Yashada* (Zinc). *Jarana* serves as the intermediary step in the *Putiloha Marana* as they have low melting point. In this process, *Shodhita Putiloha* is heated in an iron pan until it melts. Add one-quarter of of *Apamarga Churna* (in *Vanga Jarana*) or *Aswattha Twak Churna* (in *Naga Jarana*) is added in molten metal and vigorously rubbed with an iron ladle. After several hours of rubbing *Putiloha* begins to turn into powder. Once the *Putiloha* is completely powdered, it is enveloped under *Sarava* and subjected to high temperature.

Jarana of Naga according to different Rasagrantha

SN	Jarana Dravya	References
1.	Aswattha Twaka Churna, Chinchu Churna	A.K.V. 6/25-27, A.P.3/190-191, R.R.S. 3/174-179, Sha.M. 11/37-39, Rasapradeep (P-51), Ra.P. 16/12-15
2.	Churnodaka	A.K.V. 6/28-30
3.	Bhunaga, Agastya Patra Swarasa, Vasa Kshara, Chinchu Kshara	A.K.V. 6/33-36
4.	Manashila	Ra.Chi. 6/48, R.M. 5/39, R.T.19/19-23
5.	Hartala Churna	Ra.Chi. 6/48
6.	Vasa Churna, Apamarga Churna	Ra.Chi. 6/52, R.T.19/24-28
7.	Aswattha & Chinchu Ash, Hartala	R.J.N.3(P-110)
8.	Aswattha Twaka Churna	R.P.(P-56), R.T.19/11-18
9.	Chinchu Kshara	Rasa Pradipika (P-90)
10.	Aswattha Twaka Churna, Chinchu Twaka Churna or Arkamula Churna	S.Y.S.(P-155)
11.	Manashila, Tambula Swarasa	Ra.B. 4/134
12.	Parada, Khakhasa	Rasamrita 5/104-105

2) Marana of Naga

The process of subjecting metallic and mineral drugs to different pharmaceutical procedures using a wide range of herbal formulations and later subjecting them to intense heat to obtain them in the form of *Bhasma* is called *Marana*.

Marana of Naga according to different Rasagrantha

SN	Marana Dravya	Bhavana Dravya	Putra	No. of Putra	Colour of Bhasma	Ref.
1.	Manashila	Vasa Patra Swarasa	Varahputa	3	--	R.P.S. (P-84)

2.	Manashila	Vasa Patra Swarasa	Kumbhaputa	3	--	R. Cha. 2/563. B.R.R. S.(P-80-81), R.P.(P-56), Ra.P. 16/7
3.	Hingulotha Parada, Manashila	Nimbu Swarasa	--	--	Brown	R.S. part 5 3/187-191
4.	Manashila	Arka Kshira	--	--	--	Rasarnava 7/149, R.R.S. 3/184
5.	Mritagolaka. Hemgolaka	Bijaura Nimbu Swarasa	--	--	Shakragopana Nibham	R.N.1 2/92-93
6.	Manashila	Jambiri Swarasa /Kanji	Kukutputa	60	--	A.K.V. 6/25-27, A.P. 3/190-191, R.R.S. 3/180-183, Sha. M. 11/37-39, Ra.P. 16/12-15
7.	Aswattha Twaka & Chinchu Twaka Churna	Chitraka Kwatha	Laghu Puta	6	--	A.K.V. 6/28-30
8.	Manashila, Swarna Makshik Bhasma	Vasa Patra Swarasa	Laghu Puta	21	Sindoor varna	A.K.V. 6/35-36

9.	<i>Bhunaga, Agastya, Vasa, Apamargra</i>	<i>Vasa Swarasa</i>	<i>Agniputa</i>	7	<i>Sindoor varna</i>	R.Cha. 2/564-565, R.M. 5/39
10.	<i>Kankustha, Parada, Hingula, Abhraka Bhasma, Swarna Makshik, Swarna Vimala, Tamra Bhasma</i>	<i>Arka & Snuhi Kshira</i>	<i>Laghu Puta</i>	--	--	R.H.T. 5/19-20
11.	<i>Manashila</i>	<i>Nagavalli Patra Swarasa</i>	<i>Laghu Puta</i>	32	--	R. Cha. 2/567-568, R.Pra. (P-50), Sha. M.11/36
12.	<i>Manashila</i>	<i>Tambula Swarasa</i>	--	32	--	Ra.B. 4/134
13.	<i>Ahiphena</i>	--	--	--	<i>Sweta Varna</i>	R. Cha.2/568-569, B.R.R. S.(P-80-81), Ra.P. 16/8
14.	<i>Hartala</i>	<i>Palash Kwatha</i>	<i>Gajaputa</i>	20	--	R.J.N. Part-3(P-110)
15.	<i>Gandhaka</i>	<i>Nimbu Swarasa</i>	--	3	--	Ra. Chi.6/48, R.T. 19/19-23

16.	<i>Gandhaka, Bhunaga, Agastya</i>	<i>Nimbu Swarasa</i>	--	--	--	Ra. Chi. 6/49-51
17.	<i>Vasa & Apamarga Kshara</i>	<i>Vasa Swarasa</i>	--	7	<i>Sindoor Varna</i>	Ra.Chi .6/52-54
18.	<i>Palasha, Manashila</i>	<i>Amla Rasa</i>	<i>Gajaputa</i>	60	--	R.R.R. K.3/109-111
19.	<i>Manashila</i>	<i>Tanduliy aka & Vasa Swarasa</i>	--	7	--	Ra.P.1 6/9-11, B.R.R. S.(P-80-81)
20.	<i>Manashila</i>	<i>Kanji</i>	--	60	--	Ra.P. 16/12-15, R.Pra. (P-51)
21.	<i>Arka Mula</i>	--	--	--	<i>Harita Varna</i>	Ra.P.1 6/20
22.	<i>Manashila, Karpoora, Kumkuma</i>	<i>Jambiri Nimbu Swarasa</i>	--	--	<i>Vidyuta abhashama</i>	Ra.P1 6/21-22
23.	<i>Kumari Mula</i>	<i>Kumari Swarasa</i>	--	100	<i>Sindoor Varna</i>	Ra.P.1 6/23
24.	<i>Agastya Patra Kalka, Vasa & Apamarga Kshara</i>	<i>Vasa Swarasa</i>	--	7	<i>Sindoor Varna</i>	Ra.S.S .1/291-293
25.	<i>Ajmoda</i>	<i>Vasa & Ajmoda Swarasa</i>	<i>Vasa Kastha Paka</i>	--	--	Vasva rajiyama (P-806)
26.	<i>Manashila</i>	<i>Vasa Swarasa</i>	<i>Kumbha Puta</i>	3	--	R.M. 5/39
27.	<i>Manashila</i>	<i>Vasa Swarasa</i>	--	40	<i>Rakta Varna</i>	S.Y.S.(P-155)

28.	Bhunaga	--	--	--	Atipitar akta Varna	R.Chi. 5 th Staba ka(P- 153- 155)
29.	Manashila	Nimbu Swarasa	Laghu Putra	60	--	Rasa Pradip ika (P- 90)
30.	Manashila	Vasa Sawaras a	Laghu Putra	7	--	Rasa mrita 5/104 -105
31.	Manashila	Kanji	Gajap uta	3	--	R.P.(P -56), R.T 19/11 -18
32.	Parada, Gandhaka	Kanji / Nimbu Swarasa	Laghu Putra	--	Krishna Varna	R.P.(P -56)
33.	Parada, Arjuna, Aaragawa dha, Dadima, Apamarga Kshara	--	--	--	Rakta / Kapota Varna	R.R.S. 3/174 -179
34.	Vasa Churna	Vasa Swarasa	--	3	Kajjala prabha ma	R.T. 19/24 -28
35.	Hartala	--	--	2-3	--	R.T. 19/34 -36
36.	Manashila	Arka Kshira	--	3	--	R.T. 19/37 -40

Properties of Naga Bhasma^[13]

Rasa - Madhura, Tikta

Guna - Snigdha, Ushna, Guru, Sara

Virya - Ushna

Karma - Lekhana, Deepana, Rajataranjanakrita,
Balya^[14,15]

Doshagnata - Vatakaphapaham, Sameerkaphapitta
Vikaraghana^[16,17]

Dose - ¼ to 1 Ratti (30 to 125 mg)^[18]

½ to 1 Ratti (63 to 125 mg)

Lead toxicity^[19]

Lead is a toxic metal that causes irritation. Like many other metals, lead's soluble compounds are also highly toxic than Lead itself, unless it is in a volatile state. It may gain entry through inhalation, ingestion, or skin/mucous membrane absorption. Its impact is to induce contraction of the capillaries and arterioles. The harmful impact occurs due to the binding of Lead in specific body parts like the brain and peripheral nervous system. Acute Lead poisoning is rare and happens when someone ingests acid-soluble Lead compounds or breathes in its vapours. Symptoms resemble those of arsenic or mercury poisoning, with the difference being that the stool is discolored and has a foul smell. The primary symptoms involve disruptions in the gastrointestinal tract and central nervous system. Astringency, thirst, and metallic taste can be experienced, along with nausea, stomach pain, and vomiting. Stools could turn black due to lead sulphide, and Diarrhea or constipation may occur. Shock, tingling sensations, pain, and muscle weakness are possible symptoms. This could be followed by a haemolytic crisis leading to severe anemia and Haemoglobinuria. Kidney damage may result in decreased urine output, and death could happen within 1 or 2 days. Lead poisoning is primarily chronic. Symptoms of chronic Lead poisoning can be categorized into six groups: gastrointestinal, neuromuscular, central nervous system, hematological, renal, and miscellaneous. Neurological and CNS disorders often occur after significant exposure, while abdominal syndrome indicates a slowly developing intoxication. The former is more frequently seen in children, while the latter is more common among adults.

DISCUSSION

The literary review shows that Naga is an ancient metal that has been known since the Vedic period. In the initial period of Rasa Shastra, Naga was primarily

utilized in *Lohvada* rather than *Dehavada*. It was not until the 12th century A.D. that the practice of *Naga Bhasma* was done following the *Shodhana* and *Marana* of *Naga*. Some drugs are very dangerous and deadly due to the high levels of impurities and toxins they contain, which can be fatal if taken in their raw state. Therefore, *Shodhana* is an initial step before treatment is given. The *Bhavana* or *Dhalana* method is used to conduct the *Samanya Shodhana* of *Naga*. Purifying *Naga* through the *Bhavana* procedure is challenging. *Dhalana* is a *Shodhana* method where the *Naga* is melted and then poured into a specific liquid. When the *Dhalana* method is used for *Shodhana*, the *dhatu* dissolves entirely, with all of its parts being cleansed and physical impurities eliminated. In the *Samanya Shodhana* of *Naga Tila Taila*, *Takra*, *Kanji*, *Go-mutra*, and *Kulattha Kwatha* are each used three times in the *Samanya Shodhana* process. The use of *Tila Taila* makes the *Naga's* transition from hard to soft. *Takra* and *Kanji* are acidic in nature, causing *Naga* to disintegrate after purification. *Naga* becomes softer and more fragile due to the basic qualities of *Go-mutra* and *Kulattha Kwatha*. *Dhalana* is commonly utilized for the specific purification of *Naga*.

Various *Rasagrantha* have utilized different types of *Shodhana* media like *Arka Kshira*, *Nirgundi Swarasa*, *Churnodaka* etc. The special purification of *Naga* with *Churnodaka* is simple because of its highly alkaline nature and easy preparation, making it softer and more brittle compared to the *Samanya Shodhita Naga*, facilitating the preparation of *Naga Bhasma*. The *Jarana* process is carried out prior to the *Marana* procedure. *Jarana* is specifically meant for *Putiloha* such as *Naga*, *Vanga*, and *Yashada* due to *Putiloha's* lower melting point compared to other metals. Different texts on *Rasashastra* mentions multiple types of *Jarana Dravya*, but typically *Aswattha twaka Churna* is preferred as it efficiently converts *Naga* into powder because of its alkaline properties, facilitating *Naga's* transformation into *Bhasma*. *Marana* is a procedure of creating *Bhasma*. *Manashila* is typically utilized as a *Marana Dravya* due to its quick *Bhasmikarana* process as the *Ariloha* (enemy metal) of *Naga*. The toxicity of metals was not only widely acknowledged, but also

thoroughly recorded in numerous *Rasashastra* texts. *Acharyas* recommend using *Swarna Bhasma*, *Haritaki*, and *Sita* for 3 days to counteract the negative effects of improperly processed or unripe *Naga Bhasma* in treating lead toxicity. *Rasataranginikara* suggests *Vishatinduka* as a remedy for *Nagadosha*.

CONCLUSION

Despite being classified as a highly toxic heavy metal, *Naga* has been utilized as a medicinal treatment in Ayurveda since the 12th century. The pharmaceutical processes, such as *Shodhana*, *Jarana*, and *Marana*, ensure its safety for therapeutic use. Various techniques have been extensively debated in historical writings for implementing appropriate alterations in *Naga*. The present article reviews various pharmaceutical processes that can be used to convert *Naga* into safe and effective medicinal forms, highlighting its wide therapeutic uses as an important metal. There are so many sophisticated tests like XRD, SEM-EDX, FTIR and heavy metal analysis available to know about the percentage of Lead in the formulation of *Naga* and its compound particle size which are useful to know to ensure the safe use of *Naga*.

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